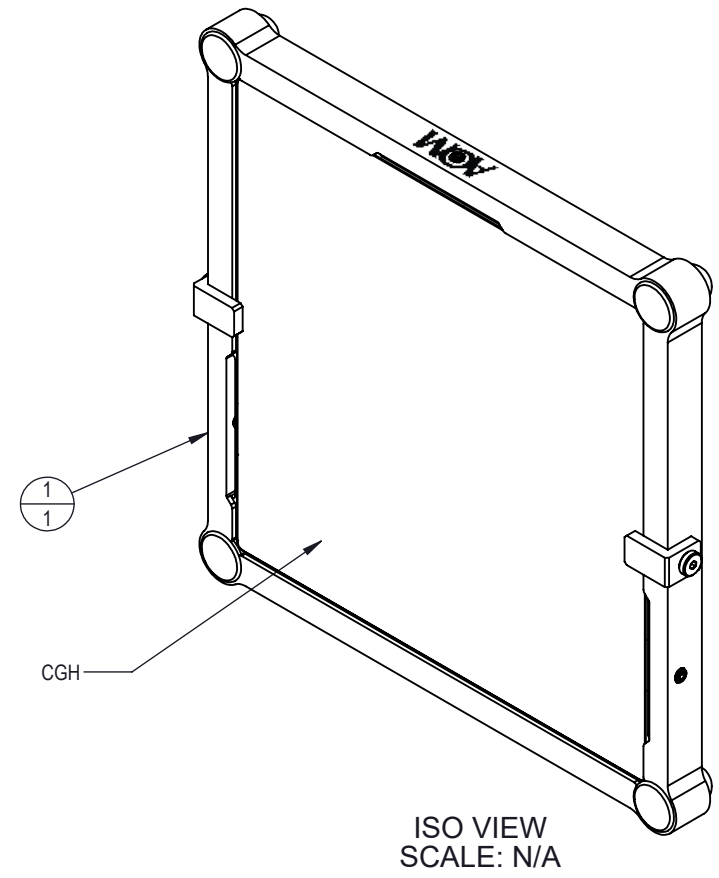
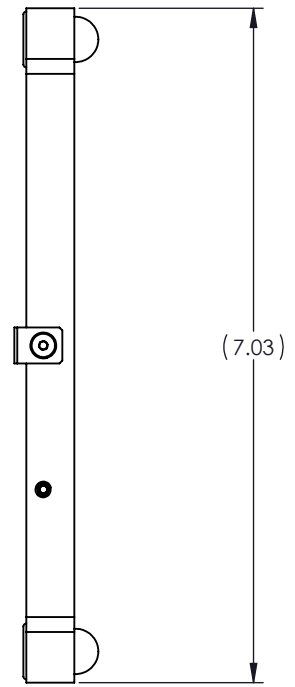
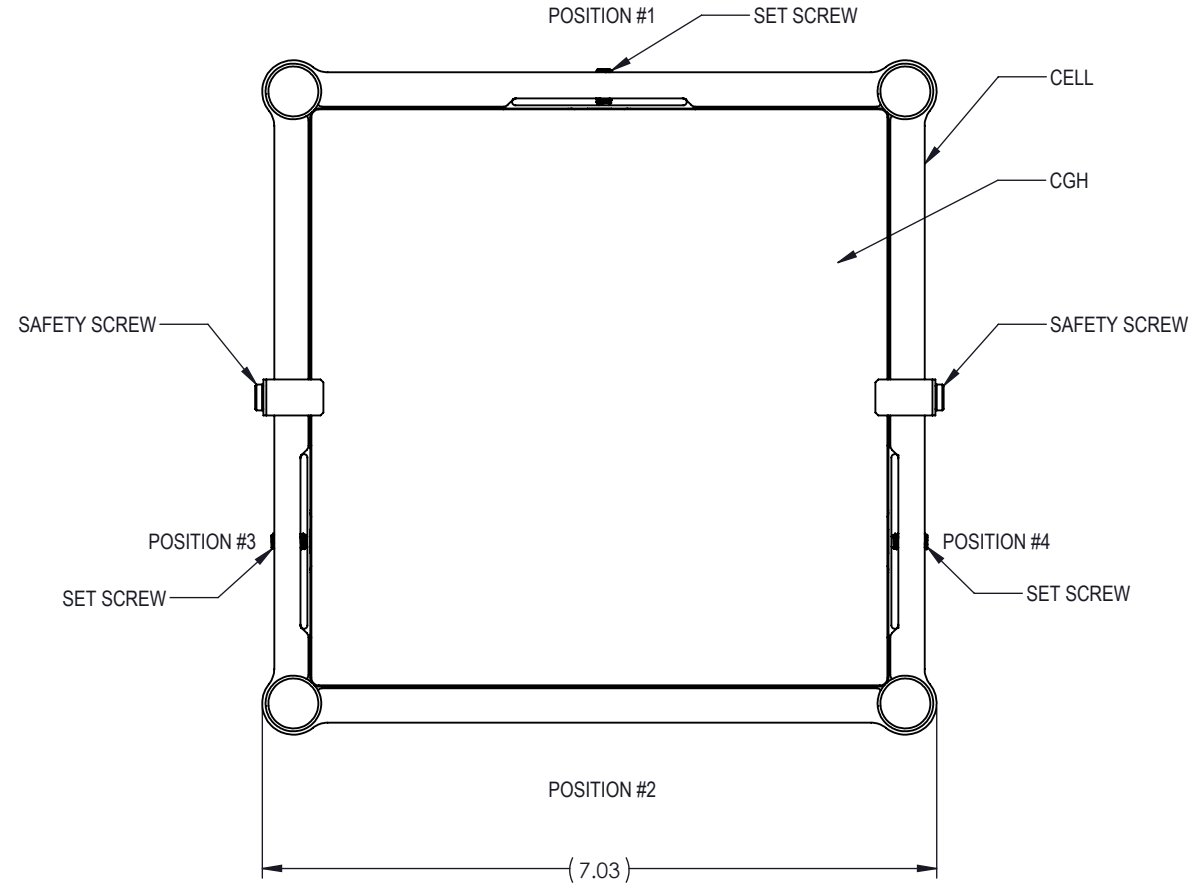




NOTES, UNLESS OTHERWISE SPECIFIED:

1. REQUIRED EQUIPMENT:
  - a. CLEAN WIPE (7" X 7" MINIMUM SIZE)
  - b. TORQUE WRENCH CAPABLE OF 15 IN-OZ AND 9.5 IN-LBS.
  - c. 5/64" DRIVER BIT
2. CGH MOUNTING SPECIFICATIONS:
  - a. REMOVE SAFETY SCREWS AND CLIPS.
  - b. PLACE CGH INTO CELL USING CLEAN WIPE AND GLOVES TO PROTECT GLASS SURFACES.
  - c. ADVANCE SET SCREW IN POSITION #1 TO PUSH CGH TO CONTACT CELL AT POSITION #1 AND #2 (DO NOT TORQUE).
  - d. ADVANCE SET SCREWS EQUALLY IN POSITIONS #3 AND #4 AND TORQUE TO 20 IN-OZ.
  - e. TORQUE SET SCREW IN POSITION #1 TO 20 IN-OZ.
  - f. RE-INSTALL SAFETY CLIPS AND TORQUE SAFETY SCREWS TO 9.5 IN-LBS.
  - g. SHAKE LIGHTLY TO CONFIRM NO CLICKING OR RATTLING SOUNDS.

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	2/23/2023	A. CLARK



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	60-00008	ASSY, CELL, C6R

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	PLACES IN DIMENSION	.X	.XX		.XXX
	DIMENSIONS	±.05	±.01		±.005
	ANGLES	±.5°			
	FRACTIONS	±1/32			
	MATERIAL: N/A				
	HEAT TREAT: N/A				
	FINISH: N/A				
DRAWING STANDARD PER: ASME Y14.5-2009 INTERPRET WELDING SYMBOLS PER AWS A2.4	DESIGN BY: A. CLARK	DATE: 7/25/2022	TITLE <b>CELL, REMOVABLE, 6"</b>		
REMOVE ALL BURRS AND EDGE BREAK .01" MAXIMUM	DRAWN BY: A. CLARK	DATE: 7/25/2022			
 DO NOT SCALE DRAWING	CHECKED BY: J. BEVERAGE	DATE: 2/21/2023	SIZE <b>B</b>	DWG NO. <b>C6R</b>	REV. <b>A</b>
			SCALE 1:2	WEIGHT 1.27 LBS	SHEET 1 OF 1